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SAE MA3275

FEDERAL SUPPLY CLASS
5310

RATIONALE

MA3275 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

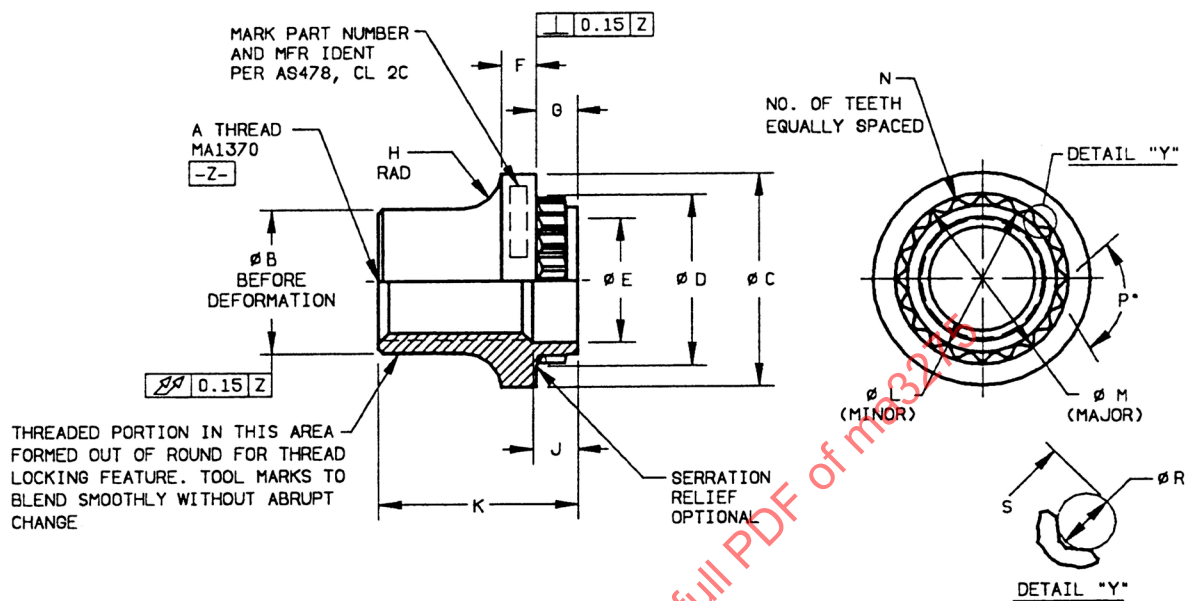


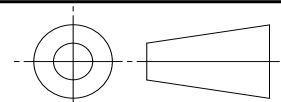
FIGURE 1

TABLE 1

THREAD SIZE	TORQUE-OUT
	N·m MIN
MJ5 X 0.8	13.6
MJ6 X 1	42.4
MJ7 X 1	50.0
MJ8 X 1	67.8

SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/MA3275>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE

SAE Aerospace
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METRIC AEROSPACE STANDARD

NUT – SELF-LOCKING, CLINCH,
SERRATED SHANK, 650 °C, SILVER PLATED,
UNS S66286, MJ THREAD, METRIC

SAE MA3275
SHEET 1 OF 2

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ISSUED 1992-10 REAFFIRMED 2012-12