

REV.
B

MA2035

FEDERAL SUPPLY CLASS
4730

RATIONALE

MA2035B HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

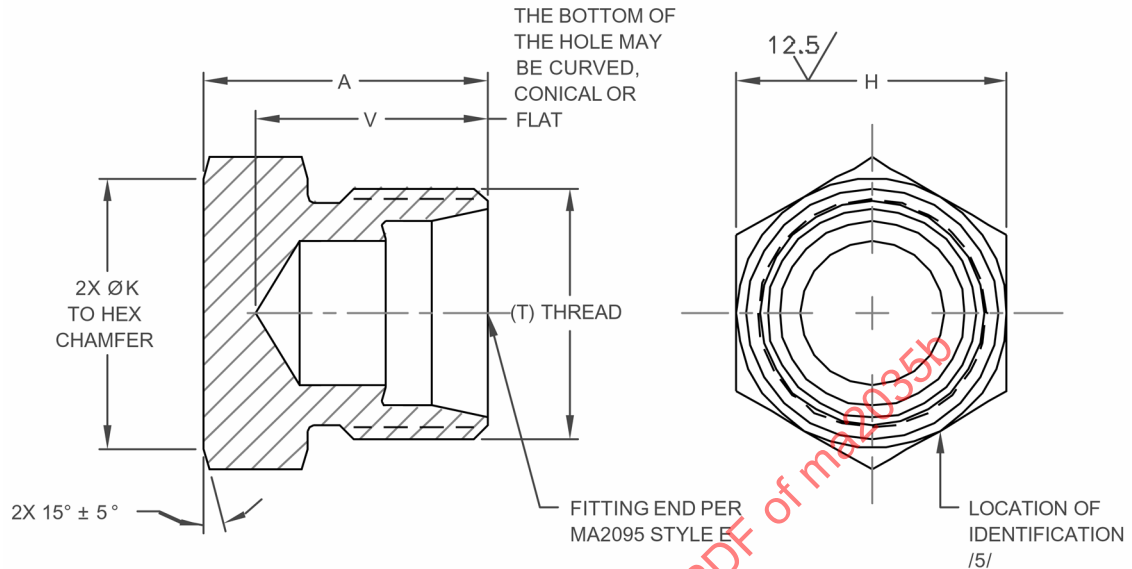


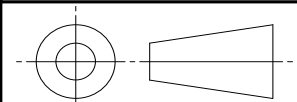
FIGURE 1 - PLUG

TABLE 1 - DIMENSIONS AND WEIGHTS

BASIC NO. MA2035 /12/ SIZE CODE	(NOMINAL TUBE SIZE DN) /1/	T PER MA1370	H	A	K ±0.2	V ±0.5	KG/EA APPROX REF ALUM	KG/EA APPROX REF CRES	KG/EA APPROX REF TI
05	05	MJ10 X 1.00	11.73-12.00	13.00	11.71	10.50	0.00288	0.00800	0.00456
06	06	MJ12 X 1.25	13.73-14.00	14.00	13.71	11.50	0.00420	0.01160	0.00665
08	08	MJ14 X 1.50	16.73-17.00	15.00	16.71	13.50	0.00600	0.01660	0.00950
10	10	MJ16 X 1.50	16.73-17.00	17.00	16.71	14.50	0.00782	0.02170	0.01240
12	12	MJ18 X 1.50	18.67-19.00	17.00	18.65	14.50	0.00975	0.02700	0.01540
14	14	MJ20 X 1.50	21.67-22.00	18.00	21.65	15.50	0.01380	0.03840	0.02190
16	16	MJ22 X 1.50	23.67-22.00	18.00	23.65	15.50	0.01640	0.04530	0.02590
20	20	MJ27 X 1.50	29.67-30.00	18.00	29.65	15.50	0.02550	0.07080	0.04040
25	25	MJ33 X 1.50	35.38-36.00	19.00	35.36	16.50	0.03890	0.10800	0.06160
32	32	MJ42 X 2.00	45.38-46.00	20.00	45.36	16.50	0.06580	0.18300	0.10400
40	40	MJ50 X 2.00	54.26-55.00	20.00	54.24	18.50	0.10700	0.29700	0.17000

SAE values your input. To provide feedback
on this Technical Report, please visit
<http://www.sae.org/technical/standards/MA2035B>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: MA2005 /4/ (ISO 7169)



AEROSPACE STANDARD

(R) PLUG, FLARELESS TUBE, METRIC

MA2035
SHEET 1 OF 3

REV.
B

NOTES:

/1/ DN = NOMINAL TUBE OUTSIDE DIAMETER.

/2/ MATERIAL:

- a. NO CODE LETTER (USE HYPHEN): TYPE 4130 STEEL BAR PER AMS-S-6758.
- b. CODE LETTER D (INACTIVE FOR USE): TYPE 2024-T6 ALUMINUM ALLOY BAR PER AMS 4112 OR TYPE 2024-T851 ALUMINUM ALLOY BAR PER AMS-QQ-A-225/6.
- c. CODE LETTER J: TYPE 304 CORROSION RESISTANT STEEL BAR PER AMS-QQ-S-763, CLASS 304.
- d. CODE LETTER K: TYPE 316 CORROSION RESISTANT STEEL BAR PER AMS-QQ-S-763, CLASS 316.
- e. CODE LETTER R: TYPE 321 CORROSION RESISTANT STEEL BAR PER AMS-QQ-S-763, CLASS 321.
- f. CODE LETTER S (INACTIVE FOR USE): TYPE 347 CORROSION RESISTANT STEEL BAR PER AMS-QQ-S-763, CLASS 347.
- g. CODE LETTER T: TYPE 6AL-4V TITANIUM ALLOY BAR PER AMS 4928.
- h. CODE LETTER W: TYPE 7075-T7351 ALUMINUM PER AMS 4124.
- i. CODE S MATERIAL MAY BE USED UNTIL STOCK IS DEPLETED. CODE R MATERIAL MAY BE SUBSTITUTED WHENEVER CODE S MATERIAL IS SPECIFIED.
- j. CODE D MATERIAL MAY BE USED UNTIL STOCK IS DEPLETED. CODE W MATERIAL MAY BE SUBSTITUTED WHENEVER CODE S MATERIAL IS SPECIFIED.

3. FINISH:

- a. NO MATERIAL CODE LETTER (HYPHEN): CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. DIP IN OIL PER MIL-PRF-6083.
- b. MATERIAL CODE LETTER T: FLUORIDE PHOSPHATE CONVERSION COAT PER AMS 2486 OR ANODIZE PER AMS 2488.
- c. MATERIAL CODE LETTER W: ANODIZE PER AMS 2471, DYED BROWN SIMILAR TO COLOR 10080 PER FED-STD-595.
- d. MATERIAL CODE LETTER J, K, R, AND S: PASSIVATE PER AMS-QQ-P-35, TYPE VI OR VII.

/4/ PROCUREMENT SPECIFICATION: MA2005 (ISO 7169) THIS PART SHALL BE QUALIFIED TO THE PROCUREMENT SPECIFICATION AS APPLICABLE IN A COMPLETE ASSEMBLY. USERS OF THIS STANDARD ARE ADVISED TO CONTROL SOURCE APPROVAL(S) BY STANDARD PAGE SUPPLEMENT SHEET OR SIMILAR MEANS.

/5/ IDENTIFICATION AT LOCATION SHOWN:

- a. MARK PER AS478 CLASS C OR D OR METHOD 7A3, 15A3, OR 15B.
- b. MANUFACTURER'S NAME, TRADEMARK OR CAGE CODE, BASIC PART NUMBER, AND MATERIAL CODE LETTER.

	AEROSPACE STANDARD	MA2035 SHEET 2 OF 3	REV. B
	(R) PLUG, FLARELESS TUBE, METRIC		