REV C

SAE AS9201

reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions. SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user." SAE reviews each technical report at least every five years at which time it may be revised, **RATIONALE**

AS9201C HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

NOTICE

THE INITIAL SAE PUBLICATION OF THIS DOCUMENT WAS TAKEN DIRECTLY FROM U.S. MILITARY STANDARD MS9201B, NOTICE 1. THIS SAE STANDARD RETAINS THE SAME PART NUMBERS ESTABLISHED BY THE ORIGINAL MILITARY DOCUMENT.

ANY REQUIREMENTS ASSOCIATED WITH QUALIFIED PRODUCTS LISTS (QPL) MAY CONTINUE TO BE MANDATORY FOR DOD CONTRACTS. REQUIREMENTS RELATING TO QPL'S HAVE NOT BEEN ADOPTED BY THE SAE FOR THIS STANDARD AND ARE NOT PART OF THIS SAE DOCUMENT.

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ISSNI THIRD ANGLE PROJECTION

CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE

Aerospace An SAE International Group

AEROSPACE STANDARD

NUT, PLAIN, HEXAGON, BOSS CONNECTION. SILVER PLATED, 347 CRES UNS S34700

SAE AS9201 SHEET 1 OF 4

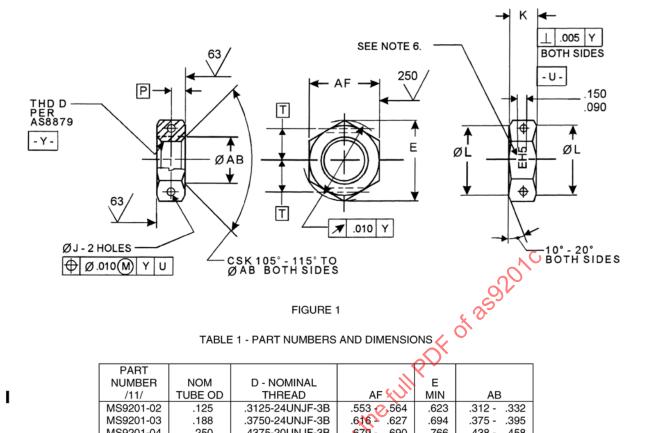
REV. C

REAFFIRMED 2012-11

REVISED 2007-07

1998-11

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PART				K ,	
NUMBER	NOM	D - NOMINAL		Ε	
/11/	TUBE OD	THREAD	AF (V)	MIN	AB
MS9201-02	.125	.3125-24UNJF-3B	.553 7,564	.623	.312332
MS9201-03	.188	.3750-24UNJF-3B	.616627	.694	.375395
MS9201-04	.250	.4375-20UNJF-3B	.679690	.766	.438458
			2/1/2		
MS9201-05	.312	.5000-20UNJF-3B	.741752	.836	.500520
MS9201-06	.375	.5625-18UNJF-3B	.803814	.907	.562582
MS9201-07	.438	.6250-18UNUE-3B	.865877	.978	.625645
		1 ×			
MS9201-08	.500	.7500-16UNJF-3B	.990 - 1.002	1.121	.750770
MS9201-09	.562	.8125-16UNJ-3B	1.052 - 1.064	1.191	.812832
MS9201-10	.625	.8750-14UNJF-3B	1.114 - 1.127	1.262	.875895
		W.			
MS9201-11	.688 🦰	1.0000-12UNJF-3B	1.301 - 1.314	1.475	1.000 - 1.020
MS9201-12	.750	1.0625-12UNJ-3B	1.364 - 1.377	1.547	1.062 - 1.082
MS9201-14	.875	1.1875-12UNJ-3B	1.489 - 1.502	1.690	1.188 - 1.208
	all.				
MS9201-16	1.000	1.3125-12UNJ-3B	1.614 - 1.627	1.833	1.312 - 1.332
MS9201-18(1.125	1.5000-12UNJ-3B	1.800 - 1.814	2.045	1.500 - 1.520
MS9201-20	1.250	1.6250-12UNJ-3B	1.926 - 1.940	2.189	1.625 - 1.645
MS9201-24	1.500	1.8750-12UNJ-3B	2.176 - 2.190	2.474	1.875 - 1.895
MS9201-28	1.750	2.2500-12UNJ-3B	2.549 - 2.564	2.899	2.250 - 2.270
MS9201-32	2.000	2.5000-12UNJ-3B	2.799 - 2.814	3.185	2.500 - 2.520

	AEROSPACE STANDARD		DEV
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TABLE 1 - PART NUMBERS AND DIMENSIONS (CONTINUED)

PART	NOM						APPROX.
NUMBER	TUBE		L				MASS
/11/	OD	K	MIN	Р	Т	J	LB/100
MS9201-02	.125	.209229	.552	.110	.240	.042052	1.25
MS9201-03	.188	.209229	.615	.110	.240	.042052	1.44
MS9201-04	.250	.240260	.678	.125	.305	.042052	1.92
MS9201-05	.312	.240260	.740	.125	.340	.050060	2.18
MS9201-06	.375	.256276	.802	.133	.370	.050060	2.56
MS9201-07	.438	.256276	.865	.133	.405	.050060	2.87
MS9201-08	.500	.302322	.990	.157	.470	.057067	4.04
MS9201-09	.562	.302322	1.052	.157	.500	.057067	4.24
MS9201-10	.625	.349369	1.115	.180	.540	.057067	5.45
MS9201-11	.688	.396416	1.302	.204	.625	.065075	8.79
MS9201-12	.750	.396416	1.365	.204	.660	.065075	9.37
MS9201-14	.875	.396416	1.490	.204	.725	.065075	10.45
							()
MS9201-16	1.000	.396416	1.615	.204	.790	.065075	11.68
MS9201-18	1.125	.396416	1.802	.204	.890	.065075	13.47
MS9201-20	1.250	.396416	1.928	.204	.960	.065075	14.76
						K	
MS9201-24	1.500	.396416	2.178	.204	1.095	.065 - ,075	17.23
MS9201-28	1.750	.396416	2.552	.204	1.295	.065075	21.32
MS9201-32	2.000	.396416	2.802	.204	1.425	.065075	24.19

NOTES:

- 1. MATERIAL: 347 CORROSION AND HEAT RESISTANT STEEL AMS 5646 (UNS S34700).
- SURFACE FINISH: SILVER PLATE PER AMS 2410; .000370 .0006 THICK ON THREAD AT PD. DIMENSIONS ARE AFTER PLATING.
- 3. SURFACE TEXTURE: SYMBOLS PER ASME Y14.36M. REQUIREMENTS PER ASME B46.1. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES Ra.
- 4. BREAK EDGES .003 TO .015 UNLESS OTHERWISE SPECIFIED.
- 5. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982 (ASME PUBLICATION).
- 6. MARKING: MARK MATERIAL CODE "EH5" AS SHOWN PER AS269 IN ACCORDANCE WITH AS478, CLASS C. MULTIPLE MARKING OF BAR STOCK PERMISSIBLE, I.E., DUPLICATION OF WHOLE OR PART OF SYMBOL OR OFFSET OF SYMBOL, SUCH THAT UPPER PORTION APPEARS BELOW LOWER PORTION ON FINISHED PART IS PERMISSIBLE, PROVIDED POSITIVE IDENTIFICATION IS SHOWN. PARTS MANUFACTURED AFTER SEPTEMBER 1, 2006 SHALL BE MARKED WITH THE MANUFACTURER'S IDENTIFICATION DEPRESSED .010 MAXIMUM PER AS478 CLASS A. PARTS SHALL BE MARKED BEFORE THREADING.
- 7. DIMENSIONS ARE IN INCHES.
- 8. DO NOT USE UNASSIGNED PART NUMBERS.
- 9. THE CHANGE BAR (I) LOCATED IN THE LEFT MARGIN IS FOR THE CONVENIENCE OF THE USER IN LOCATING AREAS WHERE REVISIONS, NOT EDITORIAL CHANGES, HAVE BEEN MADE TO THE PREVIOUS ISSUE OF THIS DOCUMENT. AN (R) SYMBOL TO THE LEFT OF THE DOCUMENT TITLE INDICATES A COMPLETE REVISION OF THE DOCUMENT.

	AEROSPACE STANDARD		
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