

REV.
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SAE AS39029/18

FEDERAL SUPPLY CLASS
5999

RATIONALE

REVISE TO INCLUDE COMMENTS RECEIVED BY THE GOVERNMENT AND INDUSTRY SINCE 1988, INCORPORATES VARIOUS AMENDMENTS, REMOVE GOVERNMENT JARGON AS A RESULT OF THE WORD-FOR-WORD TRANSFERENCE OF AS39029 TO SAE, UPDATE SPECIFICATION REFERENCES, ALIGN SPECIFICATIONS WITH SAE GUIDELINES AS NEEDED, AND REVIEW SPECIFICATIONS FOR KNOWN TECHNICAL PROBLEMS.

NOTICE

THE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE LATEST ISSUE OF: SAE AS39029.

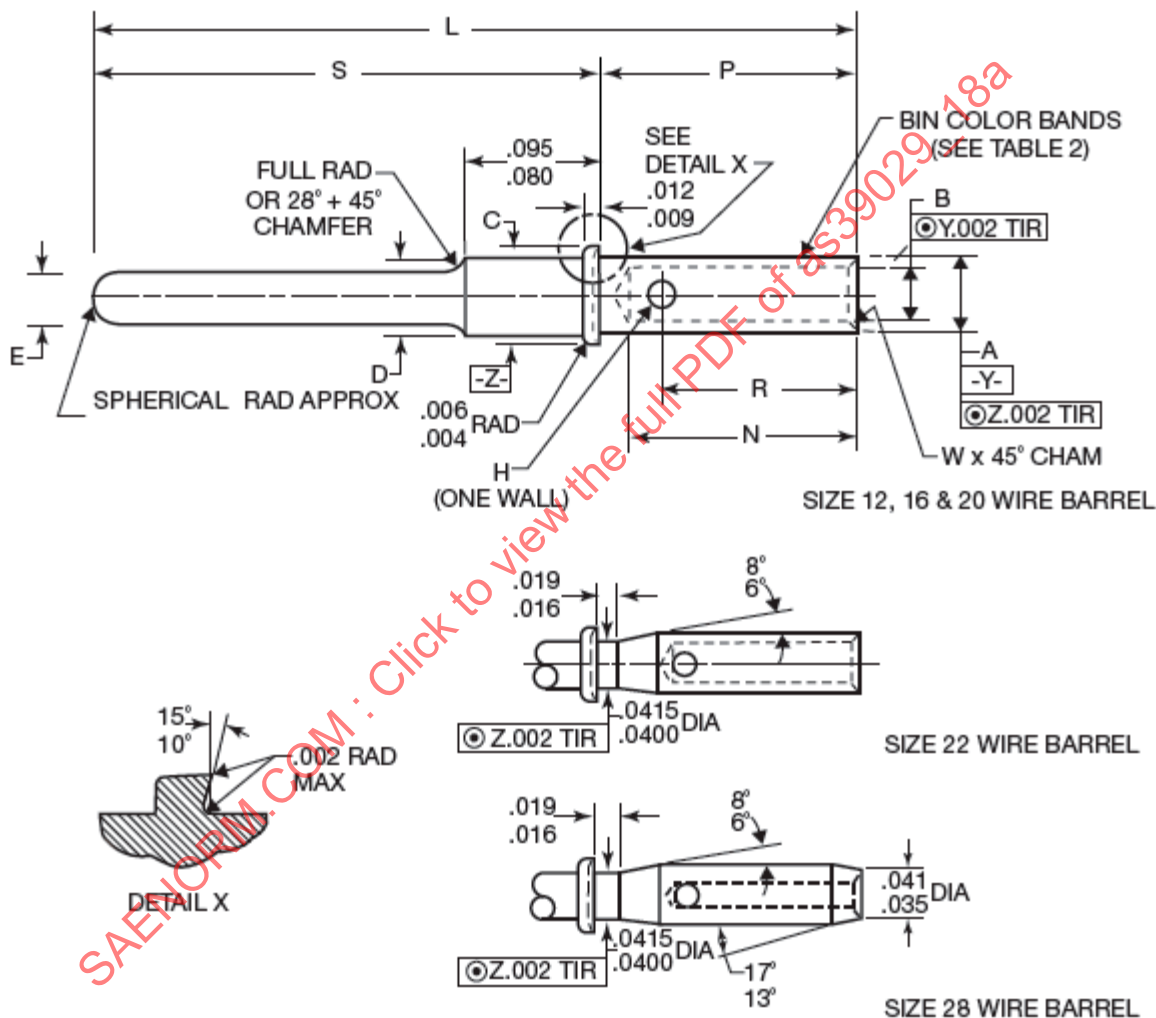


FIGURE 1 - AS39029/18 PIN

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS39029/18a>

THIRD ANGLE PROJECTION

CUSTODIAN: SAE AE-8/AE-8C1

PROCUREMENT SPECIFICATION: AS39029

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

(R) CONTACTS, ELECTRICAL CONNECTOR, PIN,
CRIMP REMOVABLE
(FOR MIL-C-81511 SERIES 3 AND 4 CONNECTORS)

SAE AS39029/18
SHEET 1 OF 4

REV.
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ISSUED 2001-03 REVISED 2009-01

TABLE 1 - CONTACT DIMENSIONS

BIN CODE	A DIA	B DIA	C DIA	D MAX DIA	E MIN DIA ONLY	H DIA	L (REF)	N	P	R	S	T	U	W CHAM
176	.0480 .0465	.0200 .0180	.0555 (1.41) .0540 (1.37)	.055	.028	.022 .018	.636 (16.15)	.155 .145	.218 .208	.145 .139	.426 .420	.250 .190	.022 .015	.006 .002
177	.0480 .0465	.0355 .0335	.0555 (1.41) .0540 (1.37)	.055	.028	.022 .018	.663 (16.84)	.155 .145	.218 .208	.145 .139	.426 .420	.250 .190	.022 .015	.006 .002
178	.0615 .0600	.0450 .0430	.0760 (1.93) .0745 (1.89)	.076	.0415	.027 .023	.636 (16.15)	.195 .185	.218 .208	.165 .159	.426 .420	.360 .270	.026 .018	.007 .002
179	.0925 .0910	.0645 .0625	.1080 (2.74) .1065 (2.71)	.108	.064	.027 .023	.636 (16.15)	.195 .185	.218 .208	.165 .159	.426 .420	.360 .270	.026 .018	.010 .002
180	.1515 .1500	.1020 .0980	.1695 (4.31) .1680 (4.27)	.169	.0955	.042 .038	.636 (16.15)	.232 .216	.245 .235	.196 .190	.426 .420	.360 .250	.026 .018	.012 .006

TABLE 2 - MARKING AND DESIGN CHARACTERISTICS

BIN CODE	COLOR BANDS			MATING END SIZE	WIRE BARREL SIZE	TYPE	CLASS
	1 ST	2 ND	3 RD				
176	BROWN	VIOLET	BLUE	23	28	A	B
177	BROWN	VIOLET	VIOLET	23	22		
178	BROWN	VIOLET	GRAY	20	20		
179	BROWN	VIOLET	WHITE	16	16		
180	BROWN	GRAY	BLACK	12	12		

TABLE 3 - TOOL REQUIREMENTS

BIN CODE	BASIC CRIMPING TOOL	POSITIONER	INSTALLING TOOL	REMOVAL TOOL	
				WIRED CONTACT	UNWIRED CONTACT
176	M22520/2-01	M22520/2-13	M81969/16-04	M81969/16-04	M81969/30-01
177	M22520/2-01	M22520/2-13	M81969/16-04	M81969/16-04	M81969/30-01
178	M22520/2-01 M22520/7-01	M22520/2-14 M22520/7-02	M81969/16-01	M81969/16-01	M81969/30-02
179	M22520/2-01 M22520/7-01	M22520/2-15 M22520/7-03	M81969/16-02	M81969/16-02	M81969/30-03
180	M22520/1-01	M22520/1-09	M81969/16-03	M81969/16-03	M81969/30-04

TABLE 4 - PART NUMBERS

AS39029 PART NUMBER	BIN CODE	SUPERSEDED PART NUMBER(S)
M39029/18-176	176	M39029/18-23-28
M39029/18-177	177	M39029/18-23-22
M39029/18-178	178	M39029/18-20-20
M39029/18-179	179	M39029/18-16-16
M39029/18-180	180	M39029/18-12-12

DETAIL SPECIFICATION REQUIREMENTS:

1. DESIGN:

CONTACT SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1, TABLE 1 AND 2. DIMENSIONS ARE IN INCHES AND SHOWN AFTER PLATING. UNLESS OTHERWISE SPECIFIED, SPHERICAL END DIMENSIONS SHALL CONFORM TO AS39029. ALL DIMENSIONS PROVIDED IN PARENTHESES ARE METRIC EQUIVALENTS AND GIVEN FOR GENERAL INFORMATION ONLY (SEE AS39029 SECTION 6). DIMENSION "U" IS THE POINT OF INITIAL ENGAGEMENT. A 0.001 INCH MAXIMUM BURR IS PERMITTED ON THE PERIPHERY OF SHOULDER (SEE VIEW X).

2. TOOLS:

TOOLS REQUIRED FOR CRIMPING CONTACTS TO WIRE/CABLE AND THE INSTALLING/REMOVAL FROM THE CONNECTOR SHALL BE IN ACCORDANCE WITH TABLE 3.

3. PART NUMBERS:

CONTACT PART NUMBERS SHALL BE IN ACCORDANCE WITH TABLE 4. SUPERSEDED PART NUMBERS ARE AS SPECIFIED.

4. MATERIALS:

MATERIALS SHALL BE IN ACCORDANCE WITH AS39029.

5. MECHANICAL:

MECHANICAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

6. ELECTRICAL:

ELECTRICAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

7. ENVIRONMENTAL:

ENVIRONMENTAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

VIBRATION SHALL BE IN ACCORDANCE WITH EIA-364-28 TEST CONDITION IV WITH A TEMPERATURE CYCLE IN ACCORDANCE WITH TEST CONDITION I. TEST THE CONTACT IN THE HIGHEST TEMPERATURE RATED, MIL-C-81511 CONNECTOR SERIES. THE MINIMUM TEMPERATURE SHALL BE -65 (+0, -3) °C. THE DURATION OF TIME AT THE TEMPERATURE'S STEPS 1 AND 3 SHALL BE 25% OF THE TIME DETERMINED BY THE SPECIFIED CONNECTOR MASS. THERE SHALL BE A MINIMUM OF 10% OR NOT LESS THAN THREE MATED CONTACTS WIRED IN SERIES. THE CONTACT RESISTANCE SHALL NOT INCREASE MORE THAN 5 OHMS DURING 1 MICROSECOND.

SHOCK SHALL BE IN ACCORDANCE WITH EIA-364-27 TEST CONDITION A. PERFORM ONE SHOCK IN EACH AXIS. THERE SHALL BE A MINIMUM OF 10% OR NOT LESS THAN THREE MATED CONTACTS WIRED IN SERIES. THE CONTACT RESISTANCE SHALL NOT EXCEED 5 OHMS IN 1 MICROSECOND.

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