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INTERNATIONAL
400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE MATERIAL SPECIFICATION

SAE AMS 7261/2F

Issued APR 1983
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Noncurrent FEB 1995
Cancelled AUG 2001

Superseding AMS 7261/2E

Rings, Sealing, Phosphonitrilic (FZ) Fluoroelastomer High-Temperature-Fluid Resistant 75 - 85

CANCELLATION NOTICE

This specification has been "CANCELLED" by the Aerospace Materials Division, SAE, as of August 2001. By this action, this document will remain listed in the Numerical Section of the Index of Aerospace Material Specifications.

Cancelled specifications are available from SAE.

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1. SCOPE:

1.1 Form:

This specification covers one type of phosphonitrilic (FZ) fluoroelastomer in the form of molded rings.

1.2 Classification:

Rings having nominal hardness of 80 Durometer A, or equivalent.

2. APPLICABLE DOCUMENTS:

See AMS 7261.

3. TECHNICAL REQUIREMENTS:

3.1 Basic Specification:

The complete requirements for procuring the sealing rings described herein shall consist of this document and the latest issue of the basic specification, AMS 7261.

3.2 Properties:

Shall be as follows:

3.2.1 As Received:

3.2.1.1	Hardness, Durometer "A" or equivalent		80 ± 5
3.2.1.2	Tensile Strength, minimum		900 psi (6.21 MPa)
3.2.1.3	Elongation, minimum		75%
3.2.1.4	Specific Gravity		Preproduction Value ± 0.02
3.2.1.5	Temperature Retraction TR_{10} Point, maximum		-55°C (-67°F)
3.2.2	Aromatic Fuel Resistance:		ASTM Reference Fuel B (ASTM D 471)
3.2.2.1	Hardness Change, Durometer "A" or equivalent	0 to -10	Temperature: 20° - 30°C (68° - 86°F) Time: 22 hours ± 0.25

3.2.2.2	Tensile Strength Change, maximum	-20%		
3.2.2.3	Elongation Change, maximum	-15%		
3.2.2.4	Volume Change	+1 to +20%		
3.2.3	Synthetic Lubricant Resistance:		Medium:	AMS 3021
			Temperature:	150°C ± 3 (302°F ± 5)
3.2.3.1	Hardness Change, Durometer "A" or equivalent	0 to -10	Time:	70 hours ± 0.5
3.2.3.2	Tensile Strength Change, maximum	-20%		
3.2.3.3	Elongation Change, maximum	-15%		
3.2.3.4	Volume Change	+1 to +20%		
3.2.3.5	Compression Set, maximum	30%		
3.2.3.6	Temperature Retraction TR_{10} Point, maximum	-55°C (-67°F)		
3.2.4	Dry Heat Resistance:		Temperature:	175°C ± 3 (347°F ± 5)
3.2.4.1	Hardness Change, Durometer "A" or equivalent	-10 to +10	Time:	70 hours ± 0.5
3.2.4.2	Tensile Strength Change, maximum	-20%		
3.2.4.3	Elongation Change, maximum	-20%		
3.2.4.4	Weight Loss, maximum	2%		
3.2.4.5	Temperature Retraction TR_{10} Point, maximum	-55°C (-67°F)		
3.2.5	Compression Set:			
	Percent of Original Deflection, maximum			