ANAMERICAN NATIONAL STANDARD

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(REVISION OF ANSI A112.21.3 - 1976)

REAFFIRMED 1995

FOR CURRENT COMMITTEE PERSONNEL

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THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS United Engineering Center 345 East 47th Street New York, N. Y. 10017 Date of Issuance: October 31, 1985

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FOREWORD

(This Foreword is not part of ANSI/ASME A112.21.3-1985.)

In the broadest definition, a hydrant, as covered by this Standard, is a device with a water supply shut-off valve and with a means to connect a hose in a safe and sanitary manner. Hydrants covered herein serve as utility hose terminals for general building and grounds maintenance. This Standard does not cover fire hydrants (plugs).

As the building industry became more sophisticated, it was apparent that convenient water supply was necessary at various locations in the building walls and in the grounds surrounding the buildings. This requirement spurred the development of hydrants for both wall and ground installations.

Two general categories were established:

- (1) nonfreeze (frost proof) hydrants designed to be installed in areas which are subject to freezing temperatures;
- (2) hydrants for wall and ground installations in areas where freezing temperatures are not encountered.

Hydrants are equipped with removable operating keys or handles to discourage misuse and vandalism.

Many hydrants installed directly in the walls of buildings are equipped with attractive functional boxes to enclose the hydrant head, thereby concealing the nozzle so that it presents neither a displeasing appearance nor an obstruction on the wall. Ground or yard hydrants are similarly equipped to conceal and protect the nozzles. Post hydrants were developed to provide easy access to water supply where concealment is not a factor.

The American National Standards Committee A112 was organized July 27, 1955 for the standardization of plumbing materials and equipment. The first organizational meeting was held on July 22, 1958. At the meeting on May 1, 1964, Panel No. 21 was created to establish standards on roof drains, floor drains, backwater valves, and other drainage specialties. Its scope was as follows: the recommendation of suitable existing standards, in cooperation with interested sponsors, or the development of adequate new standards as are needed for roof drains, floor drains, and other drains as used or installed in plumbing systems. The Committee has since been reorganized as an ASME Standards Committee.

This Standard was revised and approved by Panel 21, the ASME A112 Standards Committee, and ASME. Subsequently this modified version was adopted by the American National Standards Institute on January 25, 1985.

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3NE A12.21.3N 1985 (The following is the roster of the Committee at the time of approval of this Standard.)

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J. M. Soriano, Jay R. Smith Manufacturing Company, Montgomery, Alabama

MEMBERS OF TASK FORCE ON HYDRANTS FOR PANEL NO. 21

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G. J. Flegel, Josam Manufacturing Company, Michigan City, Indiana

M. W. Marshall, Tyler Pipe Industries, Tyler, Texas

J. M. Soriano, Jay R. Smith Manufacturing Company, Montgomery, Alabama

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AN AMERICAN NATIONAL STANDARD

HYDRANTS FOR UTILITY AND MAINTENANCE USE

1 SCOPE AND PURPOSE

1.1 Scope

The scope of this Standard is the development of standards for hydrants including nonfreeze wall, ground, post, and floor types and moderate climate wall and floor types, which are used in buildings and grounds as water supply terminals, employed principally for lawn and flower bed watering hoses and normal building maintenance functions.

This Standard covers definitions, connections, materials, variations, testing and operation, and general requirements for the hydrant types included in the scope.

1.2 Purpose

The purpose of this Standard is to supply plumbing code authorities and others with full knowledge of the minimum design and quality criteria for hydrants necessary for sound performance and safe and sanitary installations. It is not intended as a specification guide.

NOTES:

(1) Figures used in this Standard are intended only to describe and portray typical hydrants and are not intended to restrict design or be used for specification purposes.

(2) All hydrant installations shall be in conformance with local codes, with protection against backflow and contamination provided. See para. 5.2 for information on vacuum breakers.

2 DEFINITIONS

2.1 Hydrants - General

The term hydrant as used in this Standard refers to a manufactured device that conveys water from supply pipe to a hose thread outlet, incorporating valve(s) with opening and closing means at the point of use, with all working parts accessible for maintenance. Opening and closing means shall be a removable (loose set) operating key engaging a recessed operating stem. (See Fig. 1.)

2.2 Hydrant Types

nonfreeze wall hydrant, exposed outlet — a hydrant for installation in building walls with outlet exposed, in which the valve is operable at temperatures below $32^{\circ}F$ (0°C). (See Fig. 2A.)

nonfreeze wall hydrant, concealed outlet — a hydrant for installation in building walls with the outlet concealed, in which the valve is operable at temperatures below 32°F (0°C). (See Fig. 2B.)

wall hydrant for moderate climate, concealed outlet a hydrant for installation in building walls with the outlet concealed, in which the valve is not operable at valve body temperatures below 32°F (0°C). (See Fig. 2C.)

hot and cold nonfreeze wall hydrant, concealed outlet — a hydrant with hot and cold water inlet connections for installation in building walls with the outlet concealed, in which the valves are operable at temperatures below 32°F (0°C). (See Fig. 2D.)

hot and cold wall hydrant for moderate climate, concealed outlet — a hydrant with hot and cold water inlet connections for installation in building walls with the outlet concealed, in which the valves are not operable at valve body temperatures below 32°F (0°C). (See Fig. 2E.)

nonfreeze ground (yard) hydrant, concealed outlet — a hydrant for installation in the ground with the outlet concealed at grade and the inlet below the frost line, in which the valve is operable at temperatures below 32°F (0°C). (See Fig. 2F.)

nonfreeze ground (yard) post hydrant, exposed outlet — a hydrant for installation in the ground with the outlet extended above grade and the inlet below the frost line, in which the valve is operable at temperatures below 32°F (0°C). (See Fig. 2G.)

Hose, in. (mm)	Symbol	No. of Threads/in.	Services
% (19.05)	NH	11½	Garden and similar hose
1 (25.4)	NPSH	111/2	Steam, air, water, and all
1% (31.75)	NPSH	111/2	other hose connections
1½ (38.1)	NPSH	11½	to be made with standard
2 (50.8)	NPSH	11½	pipe threads

TABLE 1 NOMINAL SIZE OF OUTLET CONNECTION

3 CONNECTIONS

3.1 Inlet Connections

- (a) Threaded. Threaded taper pipe threads (male and female) on inlets shall be American Standard taper pipe threads for general use (NPT) and shall conform to ANSI B2.1-1968.¹
- (b) Soldered. Solder joints (male and female) on inlets for connection to copper tube or copper tube fittings shall conform to the dimensions of ANSI/ASME B16.18-1984 or ANSI B16.22-1980. (The dimensions relative to connections are identical in both standards.)

3.2 Inlet Connection Types

union elbow – threaded (NPT) or soldered with center line at right angle to valve. (See Fig. 3A.)

straight, integral with valve housing (body) — threaded (NPT) or soldered with center line same as valve center line. (See Fig. 3B.)

combination straight or union elbow – threaded (NPT) and/or soldered, with male connections one pipe size larger than female connections. (See Fig. 3C.)

ground hydrant—inlet is as shown in Fig. 3D. Drain holes are a minimum of $\frac{1}{8}$ NPT (tapped) to permit draining of casing.

elbow - threaded (NPT) or soldered with center line at right angle to and integral with valve. (See Fig. 3E.)

3.3 Outlet Connections

Threads shall conform to ANSI B2.4-1966(R1974), Hose Coupling Screw Threads.²

3.4 Outlet Connection Types

For straight and angle threaded connections, see Fig. 3F and Symbol NH of Table 1.

- (a) Wall Hydrants. See Table 1 for ³/₄ and 1 in. (19.05 and 25.4 mm) sizes.
- (b) Ground Hydrants. See Table 1 for $\frac{3}{4}$, 1, $1\frac{1}{4}$, $1\frac{1}{2}$, and 2 in. (19.05, 25.4, 31.75, 38.1, and 50.8 mm) sizes.

4 MATERIALS

Materials coming into contact with potable water shall neither impact toxicity to nor contaminate the water. Certification from the FDA (Food and Drug Administration) or other recognized regulatory health agencies shall be considered acceptable. It is not the intent of this Standard to limit acceptable materials to those included in para. 4.1 below; it anticipates the use of other materials of comparable performance.

4.1 Castings

The items covered in this Standard shall be of the material specified, suitable for installation and service in the place specified, and shall meet all applicable requirements and standards given herein. All castings for hydrant heads, boxes, and valve housings shall be sound, free of blow holes (holes in casting due to air or gas in the metal or mold), cold shuts (casting defects formed when two streams of metal become so cold they do not fuse upon meeting, i.e., incomplete casting), and other imperfections adversely affecting casting quality, and shall be of uniform wall thickness and true to pattern. They shall also be clean and free of fins (projections on castings due to imperfect joints).

(a) Cast Iron. Cast iron castings shall conform to ANSI/ASTM Specification A 48-1976, Class 25.

¹ANSI B2.1 was revised in 1983 and redesignated ANSI/ASME B1.20.1-1983, Pipe Threads, General Purpose (Inch).

² ANSI B2.4 was reaffirmed in 1983 and redesignated ANSI/ASME B1.20.7-1966(R1983).

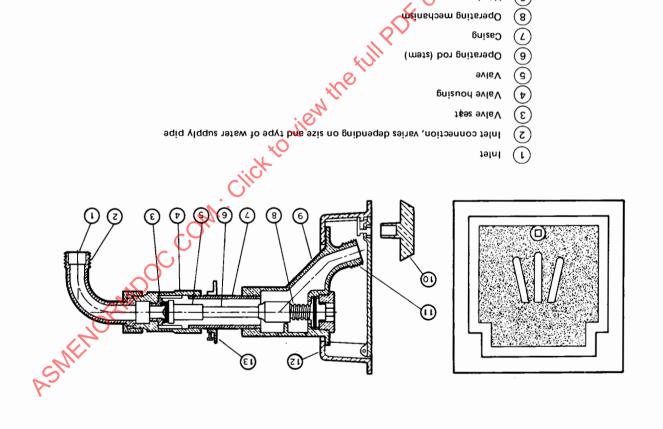
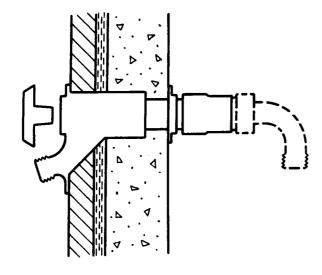


FIG. 1. SCHEMATIC ILLUSTRATION OF BASIC ELEMENTS OF A HYDRANT (DETAILS VARY WITH TYPE AND MANUFACTURER)

Operating Key (handle) Hose thread outlet



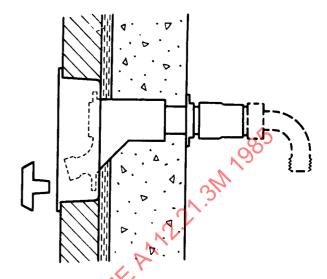


FIG. 2B RECOMMENDED INSTALLATION WITH VALVE BEHIND BUILDING WALL IN HEATED

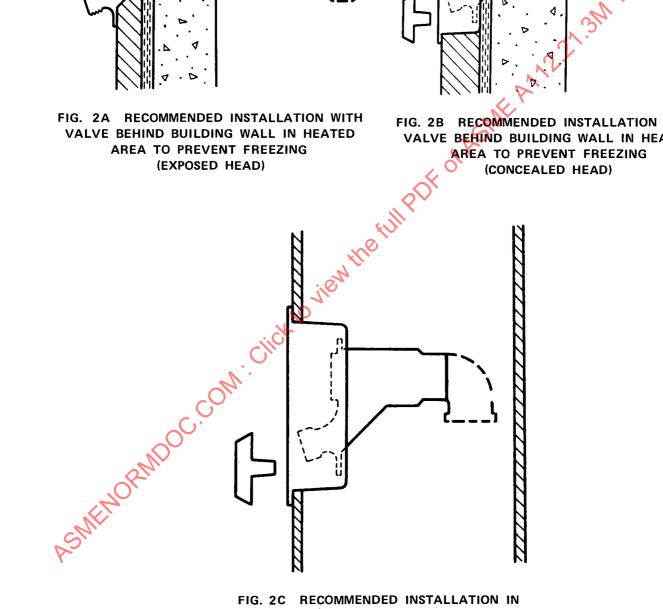


FIG. 2C RECOMMENDED INSTALLATION IN WALLS WHERE THERE IS NO DANGER OF **FREEZING**

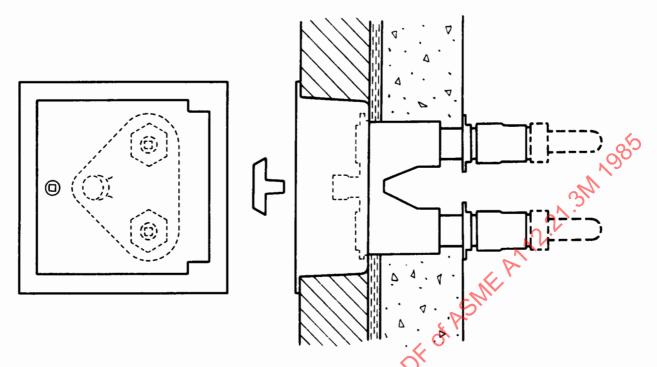


FIG. 2D RECOMMENDED INSTALLATION (PLAN VIEW) WITH VALVE BEHIND BUILDING WALL IN HEATED AREA TO PREVENT FREEZING

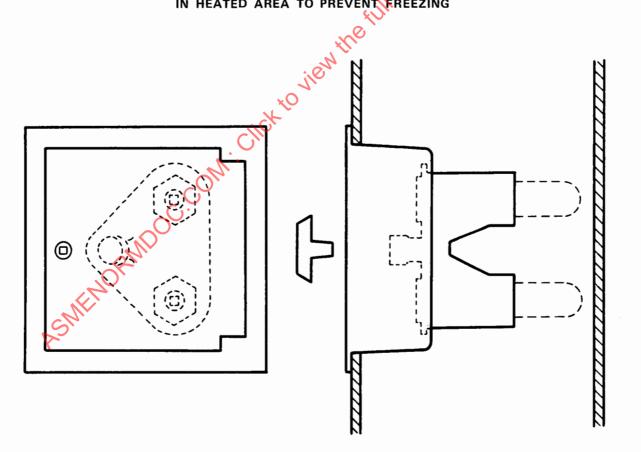


FIG. 2E RECOMMENDED INSTALLATION IN WALLS WHERE THERE IS NO DANGER OF FREEZING

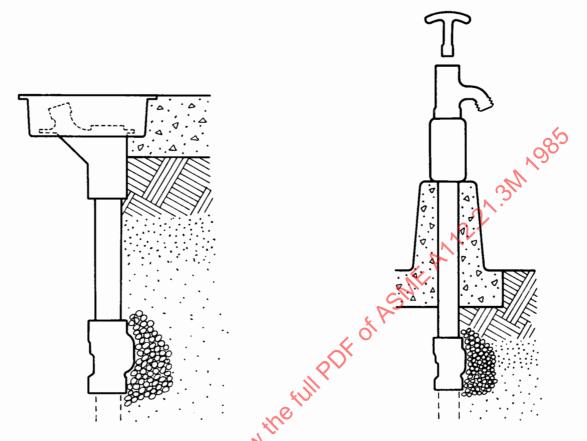


FIG. 2F RECOMMENDED INSTALLATION WITH VALVE BELOW FROST LINE TO PREVENT

FIG. 2G RECOMMENDED INSTALLATION WITH VALVE BELOW FROST LINE TO PREVENT FREEZING (POST TYPE)

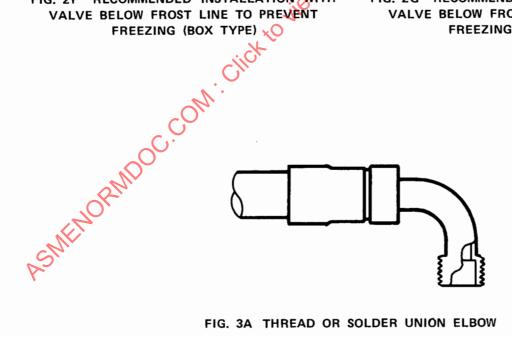
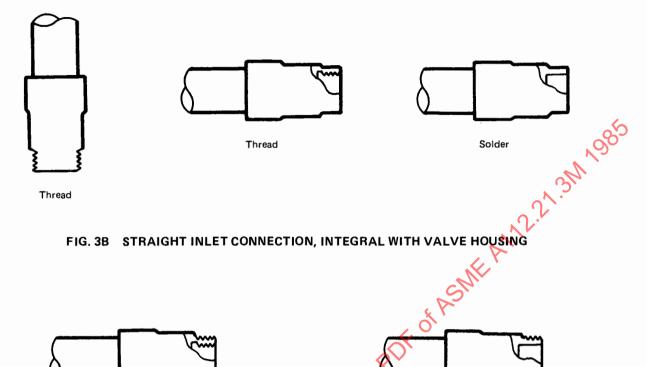


FIG. 3A THREAD OR SOLDER UNION ELBOW





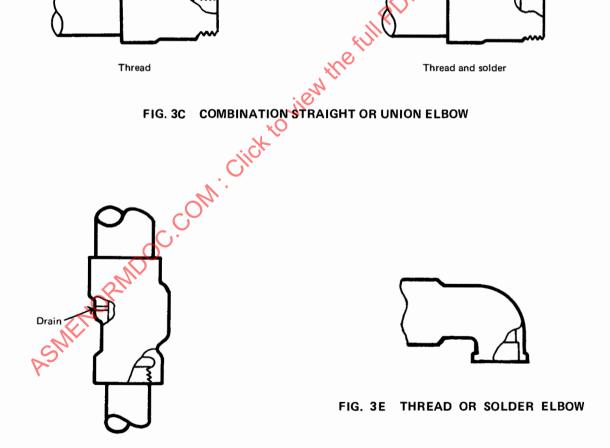
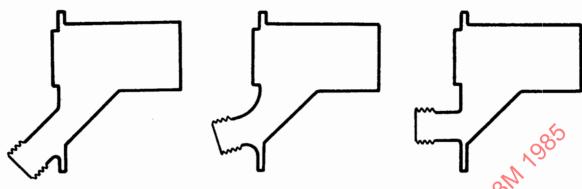


FIG. 3D GROUND HYDRANT INLET CONNECTION



STRAIGHT AND ANGLE OUTLET CONNECTION

- (b) Bronze. Bronze castings shall conform to the ASTM specification for leaded red brass and leaded semired brass sand castings, B 584-85a, and be copper alloys C83600, C83800, or C84400.
- (c) Nickel Bronze. Nickel bronze castings shall conform to the ASTM specification for leaded nickel brass (leaded nickel silver) and leaded nickel bronze (leaded nickel silver) sand castings B 584-85a, and be copper alloys C97300, C97600, or C97800.
- (d) Red Brass. Red brass casings shall be commercial grade red brass pipe conforming to ASTM Specification B 43-84a.
- (e) Brass Internal Parts. Brass internal parts other than castings shall conform to ASTM B 16-85.
- (f) Washers and Packings. Washers and packings shall be of sufficient design and quality as to ensure leakproof joints and be capable of providing satisfactory field service.

4.2 Finishes

In all cases where parts are to be coated or plated, they shall be treated as required and cleaned to provide suitable surface for proper bonding of the finish.

- (a) Paint Coatings. Iron castings shall be cleaned and coated with a suitable paint, lacquer, or synthetic coating of quality to provide protection against rusting of ferrous surfaces during normal handling and warehousing prior to installation.
- (b) Cadmium Plate. After preplating and cleaning, parts shall be given a commercial grade cadmium plate. (This applies only to parts not coming into contact with flow.)
- (c) Chrome Plating. Parts that are plated shall be in accordance with the following requirements:

Chromium Plating, Where Used Minimum thickness of significant surfaces (Use optional depending on base material) 0.00010 in. (2.54 × 10²³ mm) 0.00001 in. $(2.54 \times 10^{-4} \text{ mm})$ Chromium

4.3 Polishing

Copper

Nickel

- (a) Rough Bronze. Castings shall be cleaned but left unfinished.
- (b) Polished Bronze. Castings shall be polished to a No. 4 finish or a satin finish.
- (c) Polished Nickel Bronze, Castings shall be polished to a No. 4 finish or a satin finish.
- (d) Satin Chrome Plate. Castings shall be polished after plating to a No. 4 finish.
- (e) Polished Chrome Plate. Castings shall be polished after plating to a No. 7 finish.

5 VARIATIONS

The optional features listed are stated here to identify the variations available for the different applications.

5.1 Wall Clamp

5.2 Vacuum Breakers

- (a) Removable hose end type (adaptor type)
- (b) Integral hose end type
- (c) Hose connection vacuum breakers are to conform with ANSI/ASSE Standard No. 1011-1982.
- (d) Hydrants with integral hose end type vacuum breakers are to conform with ANSI/ASSE Standard No. 1019-1978.